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长江750各种发动机曲轴的的识别 [复制链接]

### CJ750 crankshaft identification

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长江750从60年代到现在发动机有过几次改变和改型或者几个厂家的发动机曲轴都是有区别的 但是这种区别都有些是可以靠我们自己改制互换的 首先我们识别一下各个长江和型号的曲轴和曲轴区别的对比

The CJ750 engine has undergone several modifications from the 1960s to the present. There are also differences between the various factories.



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我们先从60年代一代6付的曲轴与到70年代 6V二代曲轴的对比 We start by comparing 6 Volt crankshafts: a 1960s first generation and a 1970s second generation.

一代曲轴的挡油盘不同 并且挡油盘固定螺丝孔也不同 一代的由三颗螺丝固定挡油盘 而2代6付的改为一个螺丝孔固定挡油盘 The earlier crankshaft has 3 holes for attaching the oil slinger, whereas the newer models have a single screw hole.

The first generation 6 Volt crankshaft has 3 holes for the oil slinger

The second generation 6 Volt only has a single screw hole for the oil slinger



Differences between first and second generation 6 Volt crankshafts

一代和二代6付的曲轴箱体有所不同

所以安装挡油盘的台阶也同样有所不同 The oil slinger installation is different

一代6付的比较低 而二代的就稍微高了一点

The shoulder for mounting the oil slinger was smaller in the first generation, and higher in the second



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板凳



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以下我都是用湖南株洲331厂的曲轴做以对比因为这种发动机从93年后不论是JC还是民用的车子都占有量 是最多的

## 湖南株洲331的24P匹12V发动机曲轴和6V曲轴的对比

Comparison of crankshafts from 12 Volt and 6 Volt 24HP engines made by Factory 331 (Zhuzhou factory, Hunan)



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湖南株洲331 厂12V24匹曲轴 和湖南岳阳52厂《所谓黑牌机》12V24匹曲轴对比  
 Comparison of crankshafts from 12 Volt 24HP engines manufactured by Hunan Zhuzhou Factory 331 and Hunan Yueyang Factory 52, so-called "black nameplate" engines.

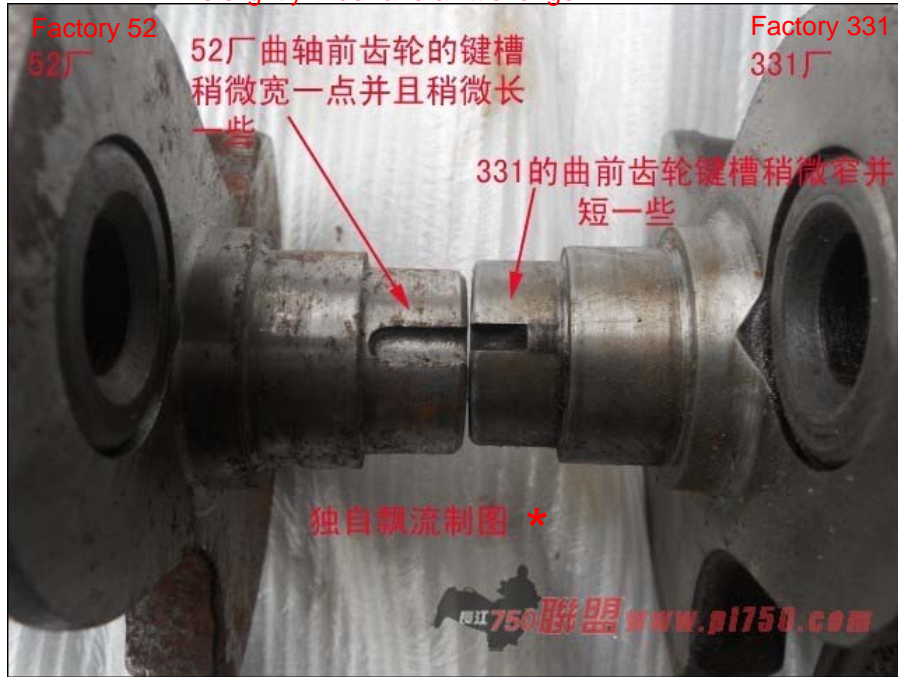


The factory 52 crankshaft does not require an alternator rotor shaft, so the internal shaft hole is smaller



Factory 331 12 Volt 24HP crankshaft

The keyway on the front of the factory 52 crankshaft is slightly wider and a little longer



The keyway on the factory 331 crankshaft is shorter and narrower

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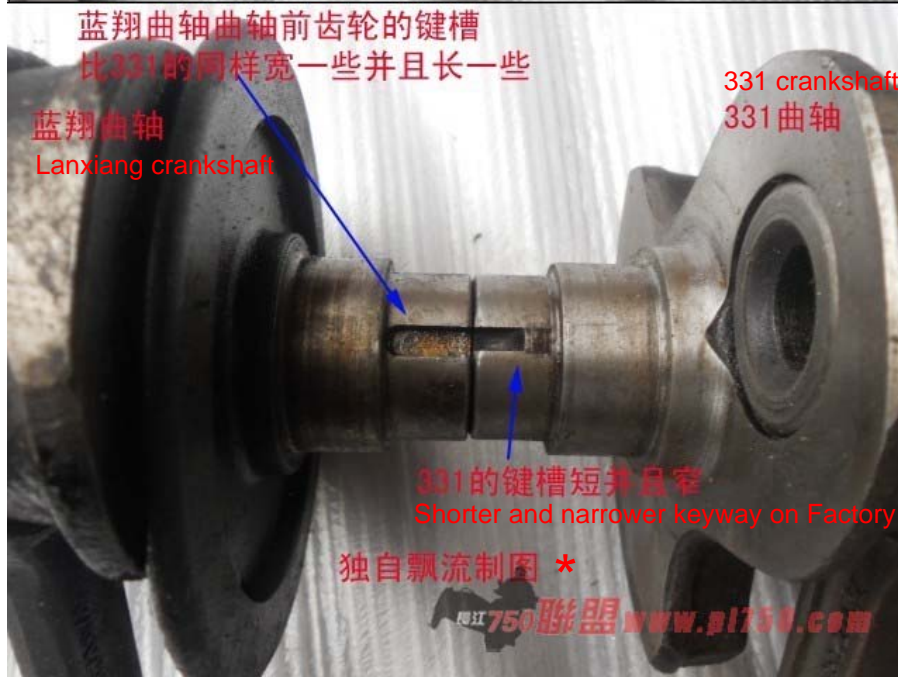
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Comparison of 12 Volt 24HP side-valve crankshafts made by Hunan Zhuzhou factory 331 and those made by the Lanxiang factory  
 湖南株洲331厂12V24匹曲轴与 蓝翔发动机12V24匹曲轴比较



The keyway on the Lanxiang crankshaft is longer and wider than one from factory 331



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12V 32匹曲轴和 株洲331长 12V24匹的曲轴对比

Contrasting the length of connecting rods from 12 Volt 32HP OHV and 12 Volt 24HP side-valve engines, both from Zhuzhou factory 331





The connecting rod on a 32HP crankshaft is flatter and slightly shorter than one from a 24HP crankshaft

The connecting rod on a 24HP crankshaft is longer and somewhat thinner than one from a 32HP crankshaft

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